

**Target Rotor Mounting Guidelines - Engineered Polymer Hub (Mounting Style H) For Press Fit Application**

- Proper alignment of the target rotor is critical for optimal performance.
- A machined step on the motor shaft provides a quick and repeatable method for positioning the target rotor. Spacers or other fixturing should be used if no mechanical locating features are on the shaft.
- A chamfered lead in on the shaft will aid in aligning the rotor.
- Prior to insertion, the motor shaft should be clean and free of any oils, lubricants, or solvents.
- Proper fixtures and support must be used to ensure the magnet is pressed on straight and aligned with the motor shaft.
- Opposite end of motor shaft should be supported to avoid undue stress on motor bearings during the pressing operation.
- In applications with high torque or environmental extremes, a retaining compound can be used to enhance the strength of the press fit.

